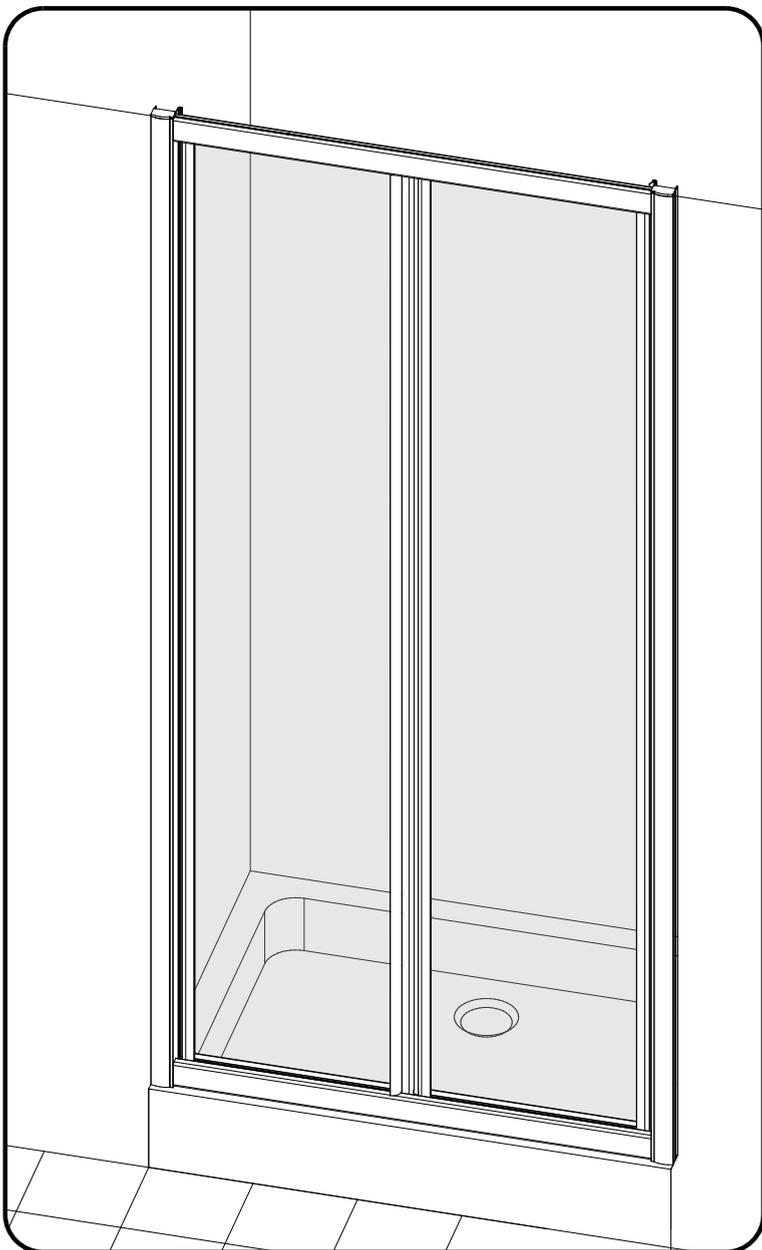


OCEANA
CRYSTAL6

CRYSTAL6 6mm BI-FOLD DOOR

INSTALLATION INSTRUCTIONS



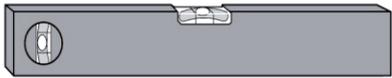
Tools Required



Drill



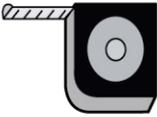
6mm Masonry Drill
3.2mm HSS Drill



Spirit level



Sealant Gun



Tape Measure

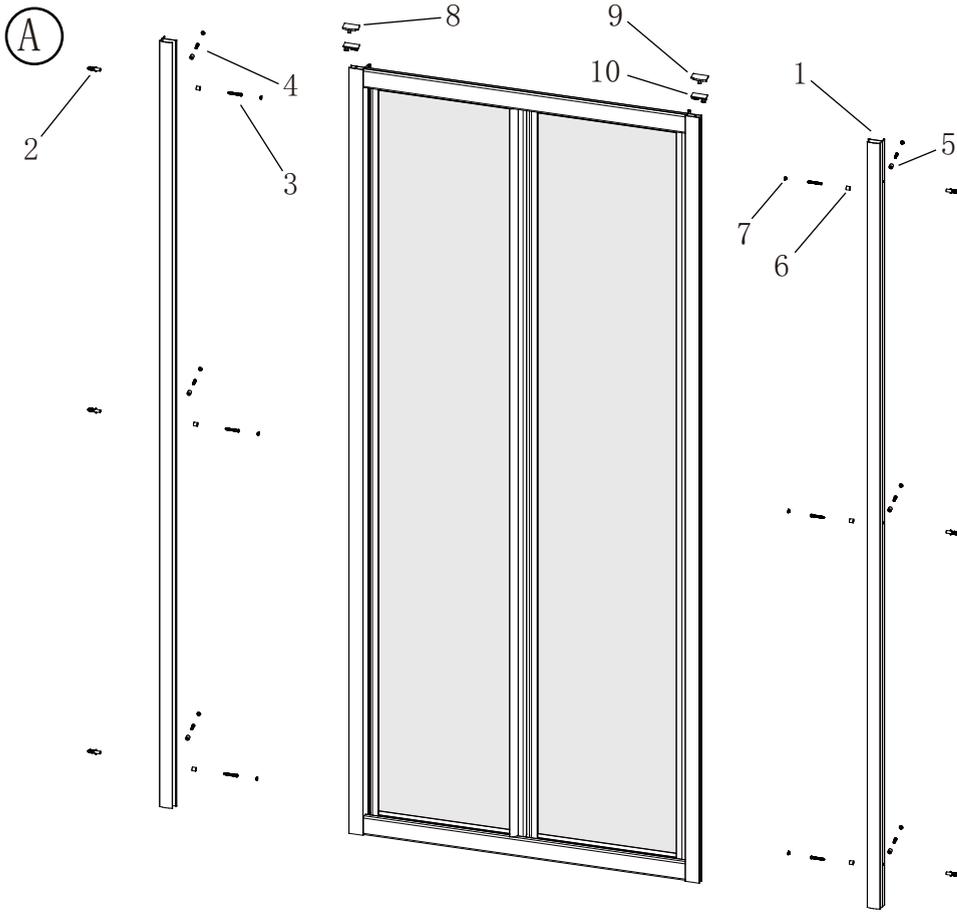


Pencil



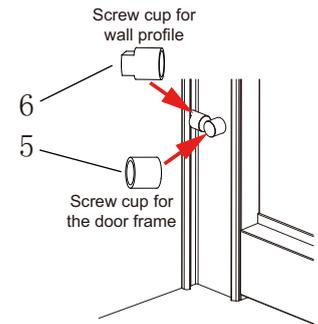
**PH2 TYPE
Screwdriver**

Please note no hand tools are supplied



Item	Description	Image	Qty
1	Wall Channel		2
2	Wall Plug		6
3	Screw ST3.5X30		6
4	Screw ST4X10		6
5	Screw Cup A		6
6	Screw Cup B		6
7	Screw Cap		15
8	Standard Wall profile Cap-LH		1
9	Standard Wall profile Cap-RH		1
10	Upright profile Cap		2

Note: There are two different screw cups in the fitting kit. one is for the wall profile, the other one is for the door frame.



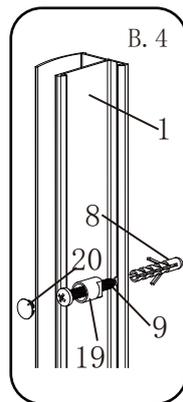
B

B.1 Place the wall profiles onto the enclosure. Position the enclosure onto the tray. Ideally the enclosure should be positioned 20mm from the edge of the tray as shown. Centralize the enclosure onto the tray top rim and position vertically plumb using a spirit level.

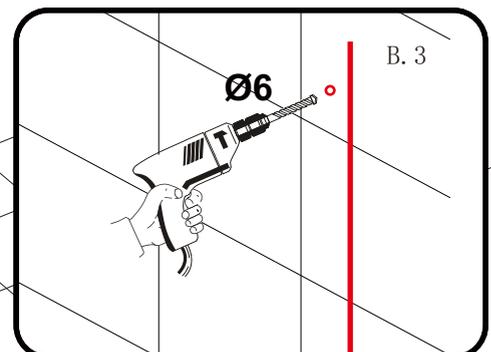
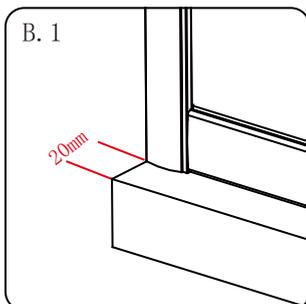
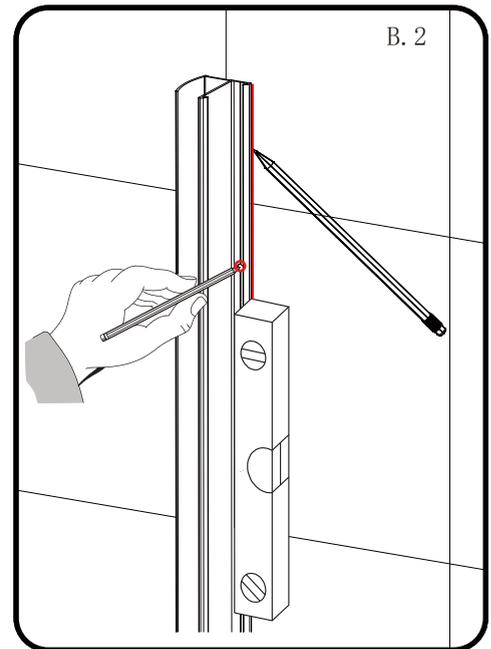
B.2 Mark the position for fixing the wall profile using a pencil or a water soluble pen as shown.

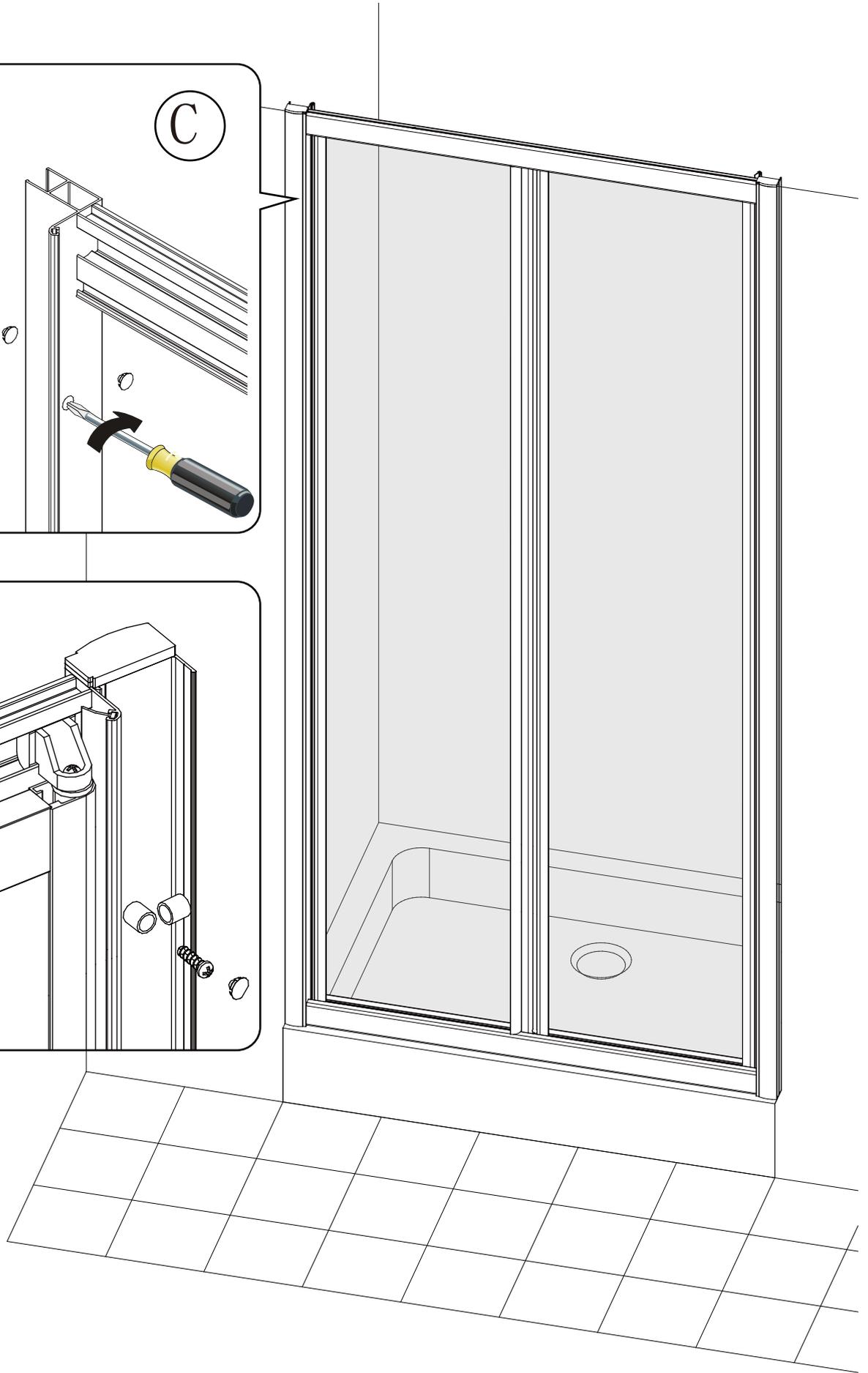
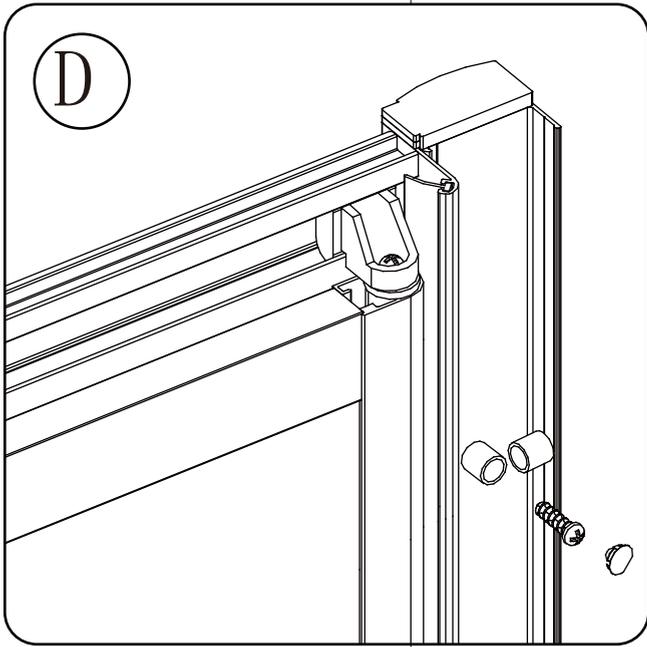
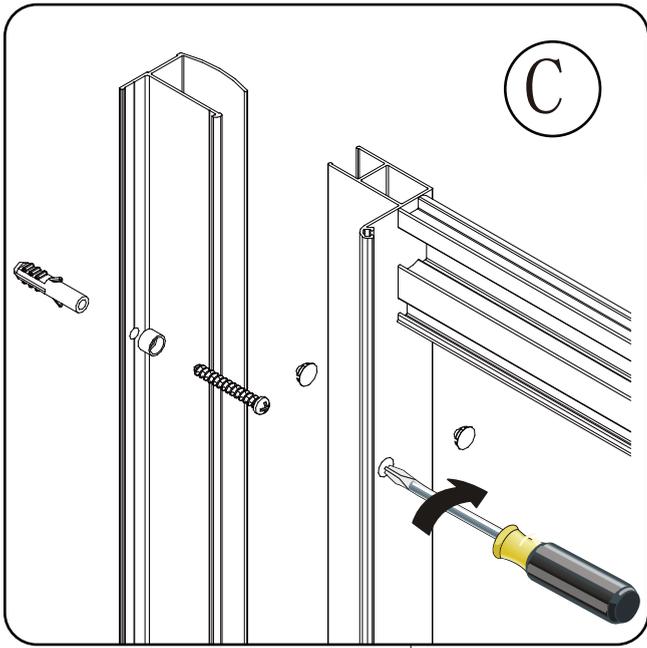
B.3 Remove the enclosure then drill the holes to the wall using $\varnothing 6$ drill bit as shown.

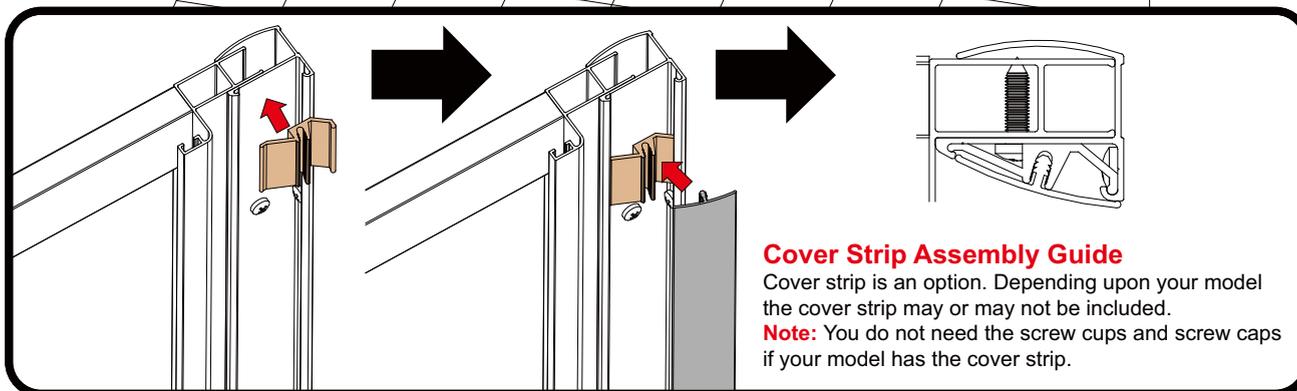
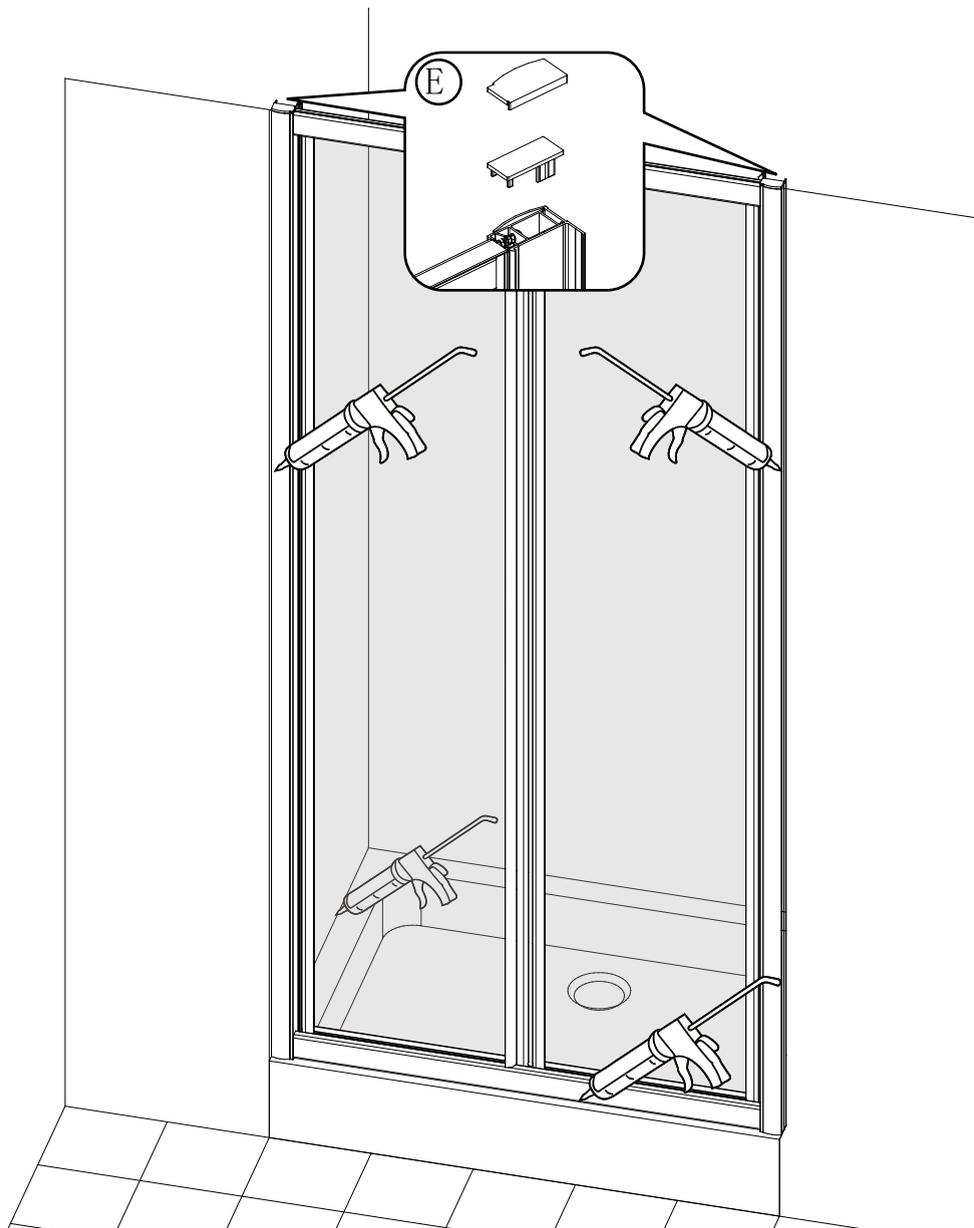
B.4 Insert the wall plugs into the wall holes. Then Secure the wall profile using ST3.5 x 30 screw and Screw Cup B. Then put the Screw cap on to hide the screw head.



Skip the item 19 and 20 if your door is supplied with cover strips.







Tips - In cold weather the seal may be more difficult to fit. In this case it is advisable to warm the seal in some warm soapy water to make it more pliable.

Applying Silicone Sealant

Sealing Inside

Seal from the top of the wall profile to the bottom on the **INSIDE** between the wall profile and the wall.
IMPORTANT: Do not apply sealant on inside of tray.

Sealing Outside

Seal only along the bottom rail and glass on the **OUTSIDE** between the profile /glass and the tray. Also up between the wall profile and the wall.
 Seal also the joints between the bottom profile and any upright profiles.

24 HRS



DO NOT USE THE ENCLOSURE FOR 24 HOURS AFTER SEALING